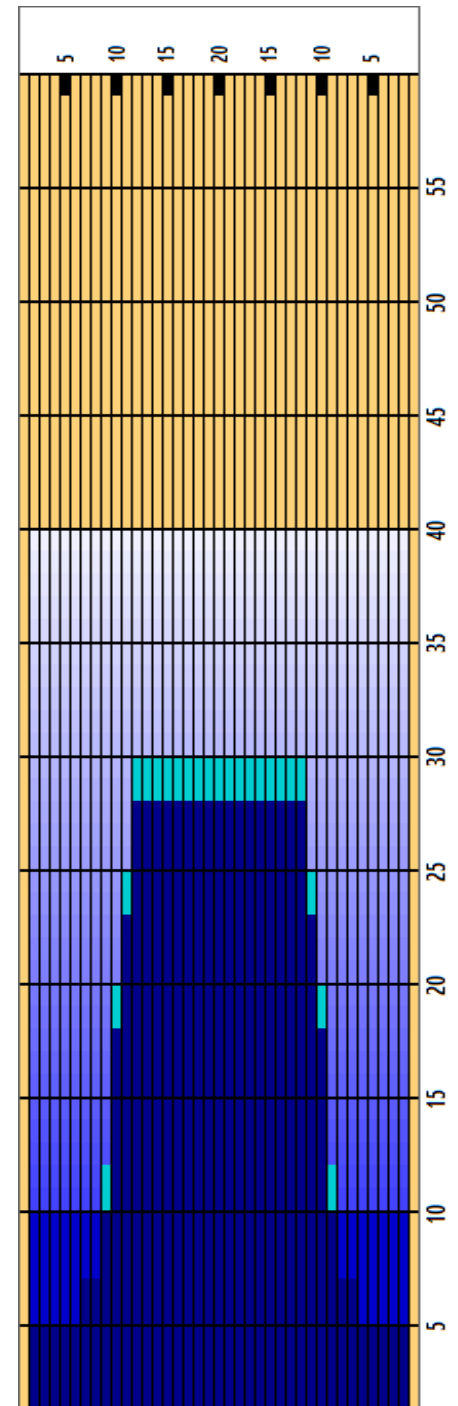


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	15.95 mL	Reverse Oil Total	8.6 mL	Volume Oil Total	24.55 mL
Tank Configuration	B Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	111	0.0	5.1	5.1	5550
2	7L	7R	1	18	3	27	5.1	7.6	2.5	1350
3	9L	9R	2	18	3	46	7.6	12.7	5.1	2300
4	10L	10R	3	18	3	63	12.7	20.3	7.6	3150
5	11L	11R	2	18	3	38	20.3	25.4	5.1	1900
6	12L	12R	2	18	3	34	25.4	30.5	5.1	1700
7	2L	2R	0	22	3	0	30.5	36.0	5.5	0
8	2L	2R	0	30	3	0	36.0	40.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	28.0	-12.0	0
2	12L	12R	2	18	3	34	28.0	22.9	-5.1	1700
3	11L	11R	2	18	3	38	22.9	17.8	-5.1	1900
4	10L	10R	3	18	3	63	17.8	10.2	-7.6	3150
5	2L	2R	1	14	3	37	10.2	8.3	-1.9	1850
6	2L	2R	0	10	3	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.67	1	1	1.67	5

